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# RHODUNA<sup>®</sup> 271

## RHODIUM ELECTROLYTE



### Pen rhodium plating for abrasion resistant and bright coatings

With RHODUNA<sup>®</sup> 271, targeted, partial rhodium plating is possible with a pen plating unit. In this process, small surface elements of the article are rhodium-plated by means of direct current and by wiping contact with the tip of the pad. The process is mainly used to apply decorative patterns to jewelry, eyeglasses, etc.

Although decorative applications typically require layer thicknesses of 0.1 - 0.2  $\mu\text{m}$ , the process also provides bright, pure white layers up to approx. 1  $\mu\text{m}$ . RHODUNA<sup>®</sup> 271 is characterized by a particularly fast deposition rate and high deposition efficiency.



### Advantages

- Abrasion-resistant, bright, brilliant coatings
- Up to 1  $\mu\text{m}$  crack-free
- High coverage speed
- High deposition efficiency

### Applications

- Jewelry
- Watches
- Writing utensils
- Spectacle frames
- Fittings

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### TECHNICAL SPECIFICATIONS

| Electrolyte characteristics |                  |
|-----------------------------|------------------|
| Electrolyte type            | Strongly acidic  |
| Metal content               | 2 g/l            |
| pH value                    | < 1              |
| Operating temperature       | RT (20 - 40) °C  |
| Voltage                     | 3 - 30 volts     |
| Plating speed               | up to 0.2 µm/min |

| Coating characteristics                                  |                   |
|--|-------------------|
| Coating  | Rhodium           |
| Purity   | 99.9 wt.% Rh      |
| Colour of deposit  | White             |
| Brightness   | Bright, brilliant |
| Hardness of deposit<br>HV 0.015 (Vickers) approx. values | approx. 800 HV    |

### YOUR CONTACT

Do you have a specific question or would you like a no-obligation quote calculation?  
Our specialist will be happy to help you with any technical questions you might have.



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